

SKU: G1B2F00RJ02697





F00RJ02697 Injector Solenoid Valve Technical Instruction

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Website: www.injectorpart.com

F00RJ02697 Injector Solenoid Valve Technical Instruction

1. F00RJ02697 Injector Solenoid Valve Introduction

1.1. F00RJ02697 Injector Solenoid Valve Basic Information

Title	F00RJ02697 Injector Solenoid Valve 0445120 Series China Made New
SKU	G1B2F00RJ02697

1.2. F00RJ02697 Injector Solenoid Valve Common Part Number

1) Injector Solenoid Valve Applicable Injector Model

Injector Part Number	Injector Part Number	Injector Part Number	Injector Part Number
0445120069	0445120014	0445120007	0445120159
0445120272	0445120326	0445120455	RI INJ/CTOR PART

2) Injector Solenoid Valve Matching Information

Vehicle brand	Car Model	Engine Model	OE Number
CDC (CONSOLIDATED DIESEL CO.)、CUMMINS	TOR PART / INJECTO	R PART / NJECTOR PA	397 6646
IVECO	RENAULT	dCl 11 l	42569159
RENAULT	270 Kerax	dCl 11 l	503135269、 42569159、5010477499
AGRALE	MA 12.0 E-tronic	ISBe4	2R0198133
CUMMINS	<u>/ E </u>	RT ///45	4 988 301
CUMMINS	ECTOR PAR / INJEC	OR PART / INJECTOR	87581565
AGRALE	MA 7.5 E-tronic	4.12 TCE Euro III	2R0130201B、 961204640014
CUMMINS		TOR PART / INJECTOR	5367161

3) Injector Solenoid Valve's Common Writing Methods

0445120003,	0445120004,	0445120006,	0445120007,	0445120008,	0445120009,	0445120010,
0445120012,	0445120013,	0445120014,	0445120015,	0445120016,	0445120017,	0445120018,
0445120019,	0445120020,	0445120025,	0445120028,	0445120029,	0445120031,	0445120032,
0445120035,	0445120037,	0445120038,	0445120040,	0445120041,	0445120043,	0445120046,
0445120059,	0445120060,	0445120069,	0445120070,	0445120077,	0445120079,	0445120084,
0445120085,	0445120089,	0445120094,	0445120097,	0445120103,	0445120112,	0445120113,
0445120114,	0445120115,	0445120120,	0445120121,	0445120122,	0445120123,	0445120125,
0445120132,	0445120133,	0445120140,	0445120144,	0445120151,	0445120152,	0445120159,
0445120208,	0445120209,	0445120210,	0445120211,	0445120212,	0445120231,	0445120236,
0445120237,	0445120238,	0445120239,	0445120240,	0445120241,	0445120250,	0445120251,
0445120252,	0445120253,	0445120254,	0445120255,	0445120256,	0445120272,	0445120273,
0445120326, 0	0445120328, 04	45120330, 0445	120455, F00RJ0	2697, 50 10 412	2 093, ME35527	8, 2R0198133,



2830 957, 2830224, 4 897 271, 2 830 957, 2 830 244, 2 830 224, 1405332, 1407306, 1409652, BG5X 9E526 AA, 4896444, 2830221, 3230159500, 4897271, 2830957, 2R0 130 201 A, 97208074, 2-90000-913-0 503140728, 50 10 477 370, 503135258, 50 15 509 540, 50 10 550 954, 50 10 450 532, 503135269, 42569159, 50 10 477 499, 501550955, 50 10 550 955, 50 10 450 533, 50 10 450 433, 394 7550, 3 949 619, 503135250, 50 10 477 874, 50 10 550 956, 501550956, 2C246 9F593 AA, 2C469 F5936 AA, 2C469 F593 AA, 504055805, 3 965 721, 3 973 060, 4 939 061, 51 10100 6026, 3 964 273, 3 968 158, 3 972 887, 3 965 720, 3 973 059, 3 965 750, 3 965 749, 65.10401-7001, 65.10401-7002, 9 6120 46 4 0014, 2R0 130 201 B, 3 968 546, 3 968 846, 397 6372, 3 976 372,4 945 969, 6754-11-3011, 3 977 080, 4 983 267, 3977081, 1703934, 397 6646, 3 976 646, 4 930 440, 3 976 631, 4 930 485, 9 6120 46 4 0024, 2S2 130 200, 504 117 273, 504093216, 504117273, D5010477874, 50104 77370, 9 6120 46 4 0034, 2T2 130 201, 4 935 675, BG6X 9E526 AA, 2T2 130 201 A, 4 934 411, 4 937 700, 875 815 65, 4 940 439, 4 940 589, 4 940 051, 5135790AD, 05135790AD, 875 381 23, 4 940 171, 4 945 807, BG7X 9K526 AA, 2T2 130 201 D, 4 940 640, 4940640, 4 942 359, 4942359, 4 937 065, D4937065, 570107999907, 4 940 170, 4 945 381, 4 945 463, 4 993 482, 4 945 316, 2T2 198 133, 877 080 24, 4 944 476, 4 981 128, 4 981 126, 4 988 301, 5 254 688, 5 254 682, 5 254 686, 5 254 684, 5 255 184, BG9X 9K526 BA, 2R0 198 133, 5 263 262, 843 468 12, 5 263 308, 6745-12-3100, 843 475 19, 5 263 310, 5 263 316, 5135 790AD, 5135 790AB, 05135 790AC, R5135790AF, 05135 790AD, 5135 790AC, 05135 790AB, 5 263 312, 5 263 306, 87538123, 5 263 304, 5 263 321, 5 263 314, 5 263 315, 5 263 313, 5 263 317, 5 263 318, 5086 894AA, R8004082AC, 05086 894AA, 5 263 319, 87581565, 5 263 305, 5263305, 5 263 307, 5 273 750, 5273750, 5 367 161,

1.3. F00RJ02697 Injector Solenoid Valve Parameters

Injector Solenoid Valve Adaptation System: Common Rail System

Injector Solenoid Valve Series: 120 series CRIN1-14/16

Injector Solenoid Valve Type: Solenoid Type
Injector Solenoid Valve Size: 5cm* 3cm *3cm
Single Injector Solenoid Valve Weight: 80g

Injector Solenoid Valve With Packaging Weight: 100g
Injector Solenoid Valve Quality: China Made New
Injector Solenoid Valve Packaging Size: 7cm* 5cm *5cm

Injector Solenoid Valve Type: High Pressure Common Rail Injector Solenoid Valve

Injector Solenoid Valve Minimum Order Quantity: 1 piece

1.4. F00RJ02697 Injector Solenoid Valve Quality Control

1) Injector Solenoid Valve Testing

All parts of the injector solenoid valve have undergone electrical characteristics testing, precision testing, high temperature testing, low temperature testing, withstand pressure testing, leakage testing, durability testing, and various working conditions testing.

2) Injector Solenoid Valve Installation

In addition, the injector solenoid valve production and installation process is quality controlled. Our company strictly follows the standard product installation data and product installation steps for installation, such as injector solenoid valve stroke test, injector solenoid valve solenoid valve tightening torque, injector solenoid valve nozzle tightening torque.

3) Injector Solenoid Valve Inspection

The factory inspection of the injector solenoid valve has undergone three inspections: full inspection, random inspection, and batch inspection. Different brands of test benches are used to test the same injector solenoid valve for more than three times for factory inspection, and the fuel injector installation



testing environment are progressed in dust-free workshop.

1.5. F00RJ02697 Injector Solenoid Valve Customization Service

1) Injector Solenoid Valve Customization Service Coverage: Meet OEM manufacturers' customization needs for shell engraving, logo engraving, injector solenoid valve internal packaging, injector solenoid valve external packaging and labels, etc.

NO.	1	2
Picture	INJECT STATE OF THE PARTY OF TH	ECTOR PAR
Name	Injector Solenoid Valve Assembly	Clapboard
Description	Injector solenoid valve part number: F00RJ00395	Prevent contact between the positive and negative poles of the solenoid valve

2) Injector Solenoid Valve Customization Service Requirements:

The purchase quantity of customized injector solenoid valve is not less than 10 pieces. The purchase quantity of customized injector solenoid valve boxes is not less than 1000 pieces.

⚠ When the customized products involve the need of specify logo, the OEM manufacturer is asked to provide trademark authorization and the sample of logo image file.

• Once the customized injector solenoid valve is sold, it can't be returned or exchanged if there is no quality problems.

1.6. F00RJ02697 Injector Solenoid Valve Parts List And Packaging Size

1) Injector Solenoid Valve Parts List

NO.	1	2	3
Picture		100	
Name	Injector Solenoid Valve Assembly	Clapboard	Solenoid Valve O-Ring
Description	Injector solenoid valve part number: F00RJ00395	Prevent contact between the positive and negative poles of the solenoid valve	Ensure that the sealing performance between the solenoid valve and the injector reaches the standard
NO.	4	5	6

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Picture		PAR	
Name	Green Anti-Rust Bag	Lining	Injector Solenoid Valve Packaging Box
Description	Prevent injector solenoid valve from rusting	Prevent the injector solenoid valve from being damaged by external forces	Place the injector solenoid valve and accessories

Minors are prohibited from using the injector solenoid valve assembly, O-ring, nozzle protective cover, injector solenoid valve shell protective cover, oil return protective cover, VCI anti-rust bag, and bubble bag to avoid personal injury.

• O-rings and nozzle washer shim are one-time installation accessories and need to be replaced when installed again.

⚠ The nozzle protective cover, injector solenoid valve shell protective cover, and oil return protective cover are recyclable accessories and can be reused.

A VCI anti-rust bags and bubble bags are non-degradable materials, please dispose of them properly after using.

⚠ The injector solenoid valve and the installation part duct must be treated with appropriate sealing oil during installation.

2) Injector Solenoid Valve Packaging Box Size



Pic No.1

P	NO. Name		Injector Solenoid Valve Packaging Size (Cm)		
	1	Injector solenoid valve packaging box	7*5*5		

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1.7. F00RJ02697 Injector Solenoid Valve Testing Standards and Certificates

We can provide the factory quality inspection test report of each injector solenoid valve to ensure that each injector solenoid valve delivered meets the engine performance indicators.



Pic No.2

1.8. F00RJ02697 Injector Solenoid Valve Warranty Instructions

1) Product Warranty Conditions And Instructions

It is necessary to provide pictures, videos, or test reports tested by the injector solenoid valve inspection equipment when the injector solenoid valve is abnormal during use as evidence to feed back to the salesman. Abnormal conditions are properly explained such as: 1.Smoke, 2. Engine shake, 3. Difficulty starting the engine, 4. Engine noise, 5. Oil leakage etc.

2) Injector Solenoid Valve Warranty Coverage

- ① After customer receives the F00RJ02697 injector solenoid valve within 15 days, if there is a performance failure and the product has no damage on surface, customer can choose to replace it or repair it;
- ② If the F00RJ02697 injector solenoid valve has performance problems during the warranty period (3 months), and it is confirmed to be product's problems after being tested, you can contact our salesmen to replace the same model or a reworked product with the same performance for free;
- ③ If the injector solenoid valve shell has obvious scratches, it can only be repaired and it will be returned as it is if the product is confirmed to be fault-free.



Tips: For products not covered by warranty, our company can provide paid maintenance services. For products after paid repaired, the same performance problem will have a free warranty period within 3 months from the date of repairing.

3) Injector Solenoid Valve Is Not Covered By Warranty

- ① The warranty period has expired.
- 2 Injector solenoid valve failure caused by high temperature, high pressure, humidity, rain and snow, saline-alkali land, earthquake, and used in abnormal environment.
- 3 Customer disassembles or repairs the injector solenoid valve personally resulting in damage to the injector solenoid valve.
- 4 Injector solenoid valve damage caused by man-made reasons (throwing, strong magnetic field magnetization, set fire).
- ⑤ Injector solenoid valve failure or injector solenoid valve damage caused by non-injector solenoid valve design, technology, manufacturing, quality and other issues.
 - ⑤ Injector solenoid valve failure due to system pressure exceeding system approved pressure.
 - ① Injector solenoid valve failure caused by system voltage exceeding approved voltage.
- Injector solenoid valve failure caused by impurities (water, lead, aluminum powder, iron powder, sulfide) in the system fuel exceeding the standard requirements.
- 9 Injector solenoid valve failure caused by not installing according to the tightening torque specified in the vehicle engine maintenance manual (the tightening torque is too large or too small).
- ① Injector solenoid valve failure caused by not following the installation angle specified in the vehicle engine maintenance manual.
- 11 Injector solenoid valve failure caused by not following the cleaning requirements specified in the vehicle engine maintenance manual.
- 12 Injector solenoid valve failure caused by failure to replace consumable parts as specified in the vehicle engine maintenance manual.
- 13 Injector solenoid valve failure caused by not complying with the intake system fit clearance and exhaust system fit clearance requirements specified in the vehicle engine maintenance manual.
- 14 Failure to replace the consumable parts and the fitting clearance of the oil inlet system pipeline and the injector solenoid valve connection in accordance with the fuel intake system specified in the vehicle engine maintenance manual.

2. F00RJ02697 Injector Solenoid Valve Technical Support

2.1. F00RJ02697 Injector Solenoid Valve Utilized Location

Example: The code of the injector solenoid valve is as follows:

NO.	Name		
A	RQ code, quantity correction code		

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Pic No.3

2.2. F00RJ02697 Injector Solenoid Valve Installation Precautions

- The replacement of the injector solenoid valve must strictly follow the electrical system, the approved pressure of the low-pressure fuel intake system, the approved pressure of the high-pressure fuel circuit system, and fuel system replacement consumables requirements (including the low-pressure fuel circuit system filter and the high-pressure fuel circuit) specified in the vehicle engine maintenance manual.
- 2) Replacement of wearing parts of the fuel system, cleaning requirements for the connection between the fuel system and the injector solenoid valve, the fitting clearance of the injector solenoid valve connection, the installation angle and tightening torque of the injector solenoid valve, the fitting clearance of the intake system, and the fitting clearance of the exhaust system to ensure the service life of the engine and the normal operation of the injector solenoid valve.
- 3) When installing the injector solenoid valve on the engine, it is necessary to clean the engine block, cylinder head and other parts connected to the injector solenoid valve, and ensure that there is no dust, carbon deposits, water, rust spots, etc.
- 4) Before installing, check whether the injector solenoid valve washer shim has been replaced and installed on the injector solenoid valve.
- 5) When installing the injector solenoid valve, apply lubricant between the injector solenoid valve, fuel nozzle sealing washer shim and O-ring.
- 6) Without replacing new washer shim can lead to: deformation of the tight cap of nozzle, deformation of nozzle, deformation of nozzle orifice, oil leakage and air leakage, which will cause serious damage to the injector solenoid valve and nozzle to break and cause damage to the engine.
- 7) When installing the injector solenoid valve on the engine, please carefully check the components related to the installation of the injector solenoid valve, such as the injector solenoid valve pressure plate, screw, injector solenoid valve rod and other accessories are not deformed, and install it in strict accordance with the operation steps of the engine maintenance manual.
- 8) It is forbidden to operate the bare injector solenoid valve for a long time in an environment with serious dust pollution and corrosion to iron products.
- 9) It is forbidden to operate the bare injector solenoid valve for a long time in a strong magnetic field environment.

2.3. Reasons for F00RJ02697 Injector Solenoid Valve Not Working Normally



- 1) There is air in the oil circuit of the engine fuel system.
- 2) Vehicle injector solenoid valve oil supply system is not normal.
- 3) Engine common rail system oil leakage or pressure limiting valve damage.
- 4) There is a short circuit, cutting out and poor contact in the wiring harness connected to the injector solenoid valve of the vehicle.
- 5) The long-term placement of the injector solenoid valve causes the anti-rust oil to solidify, and the internal components are stuck or the oil holes are blocked.

A Before installing, carefully check whether other components in the common rail system are damaged so as to prevent the injector solenoid valve from not working properly after being replaced.

2.4. Causes of F00RJ02697 Injector Solenoid Valve Being Damaged

- Didn't operate properly according to engine maintenance manual during disassembly or installation, resulting in damage to the injector solenoid valve.
- 2) The fuel oil used for the vehicle does not meet the standard cause damage to the injector solenoid valve, such as: the water content in the fuel oil exceeds the standard, iron powder, aluminum powder, sulfide impurities exceed the standard, etc.
- The engine is not regularly maintained according to the engine maintenance manual (please refer to the vehicle maintenance manual for the maintenance mileage). For example, failure to replace the lubricating oil of the engine system for a long time will cause abnormal wear of the engine, excessive exhaust gas volume or a large amount of carbon deposits inside the engine. The filter is not replaced during maintenance or the replaced filter cannot reach the original filter standard. all above reasons can cause damage to the injector solenoid valve.
- 4) The abrasion of the oil pump produces iron powder and aluminum powder enter the injector solenoid valve and cause damage to the injector solenoid valve.
- 5) The deformation and abrasion of fuel tank result in iron powder or aluminum powder entering the injector solenoid valve and causing damage to it.
- 6) The injector solenoid valve is damaged due to replacement or adjustment of the relevant parts of the injector solenoid valve. For example, the valve clearance does not meet the standard after the engine is repaired, the replacement or modification of the wiring harness connected to the injector solenoid valve fails to meet the original standard.
- 7) The engine is overheated and overloaded for a long time working results in damage to the injector solenoid valve.
- 8) The injector solenoid valve will be damaged naturally at the end of its working life.
- 9) The injector solenoid valve is magnetized (injector solenoid valve parts' magnetic exceeded) causing the injector solenoid valve to not work properly.

A Before replacing the injector solenoid valve, please check the engine parts carefully according to the engine maintenance manual to avoid the injector solenoid valve being damaged again after replacement.

2.5. F00RJ02697 Injector Solenoid Valve Storage Standards

1) Choose a Suitable Storage Place

The warehouse and cargo yard where the injector solenoid valves are stored should be kept clean and dry, and away from the factory buildings that generate harmful gases and dust; do not mix with acid, alkali, salt and other substances; the storage place should have a good drainage system; the cargo yard should be



flattened with gravel or furnace ash etc. to enhance the water permeability of the surface layer to keep the reservoir area dry.

2) Strict Storage Requirements

Strict inspections should be carried out when the injector solenoid valves are put into storage, the surface cleaning work should be done well to remove water traces, oil stains, ash and other dirt, remove the rust and do anti-rust treatment in time. Packaged injector solenoid valves must be protected from damage.

Keep The Warehouse Dry And Do Moisture-proof Work

The relative humidity is usually below 70% for the injector solenoid valves placed in the room, and the corrosion of the injector solenoid valves is significantly reduced.

Injector solenoid valves must be stored in the warehouse, and they are forbidden to store in the same warehouse with commodities with high water content.

Stack Properly

After the injector solenoid valve is exposed to rain, the corrosion rate will increase significantly. The purpose of sealing is to isolate the injector solenoid valve from rainwater and humid air, so the warehouse window should be checked in time to avoid rainwater entering the warehouse.

If the injector solenoid valve package is damaged, it should be repaired or replaced; when the package is damp, the packaging material should be dried; if the original anti-corrosion and oil applied at the factory is found to be damaged or dried up, it should be cleaned and re-applied oil in time.



It is forbidden to leave the injector solenoid valve exposed in the air for a long time.

A It is forbidden to store acid, alkali, salt and other substances together with the injector solenoid valve.



The unpacked injector solenoid valve must be rust-proof during secondary storage.

2.6. F00RJ02697 Injector Solenoid Valve Technical Support Obtaining Methods

- Injector Nozzle Technical Data: https://www.injectorpart.com/download/
- Injector Nozzle Technical Videos: https://www.injectorpart.com/videos/ 2)
- Injector Nozzle Encyclopedia: https://www.injectorpart.com/category/news/encyclopedia/

3. FOORJO2697 Injector Solenoid Valve Purchase And Delivery

3.1. F00RJ02697 Injector Solenoid Valve Purchase And Payment Term

Payment Method: T/T, Paypal, Alipay, WeChat

Please contact our salesmen for specific payment information.

3.2. F00RJ02697 Injector Solenoid Valves Main Sales Markets

Main Sales Markets Of Injector Solenoid Valves: Asia, Europe, North America, South America, Africa etc.

3.3. F00RJ02697 Injector Solenoid Valve Declaration Requirements

We can assist customers to provide the following documents for import customs clearance: contract, invoice, packing list, bill of lading, insurance policy, certificate of origin, etc.



3.4. F00RJ02697 Injector Solenoid Valve Shipping Ways

Destination in China areas: SF Express, Debon Express, the corresponding logistics company can be provided according to customer requirements in special cases.

Destinations out of China's areas: DHL, UPS, FedEx, TNT air, ocean or other shipping methods required by customers.

3.5. F00RJ02697 Injector Solenoid Valve Delivery Time

Delivery Time: Send out within 3 – 7 working days after receiving payment (Except for special products and special cases).

3.6. F00RJ02697 Injector Solenoid Valve Logistics Time for Destination Out of China's Areas

DHL Logistics Time:

	Country or Region of Departure	Hong Kong, China	Other Countries or Regions of Asia	Australia and New Zealand	Europe	America	Other Countries
4	China's Mainland	7 Days	7 Days	8 Days	8 Days	8- 12 Days	7-10 Days

UPS Logistics Time: Country or Region of Departure: China's Mainland

Country of Destination	Estimated Arrival Time	Country of Destination	Estimated Arrival Time	Country of Destination	Estimated Arriva Time
Japan	3 Days	UK	5-7 Days	Egypt	5-7 Days
Turkey	5-7 Days	Singapore	3 Days	Switzerland	5-7 Days
Bahrain	5-7 Days	Latvia	7-10 Days	New Zealand	7-10 Days
Sri Lanka	5-7 Days	Thailand	3 Days	Austria	5-7 Days
Romania	5-7 Days	Vietnam	3-5 Days	Estonia	5-7 Days
Malaysia	3-5 Days	Israel	5-7 Days	Mexico	7-10 Days
France	5-7 Days	America	5-7 Days	United Arab Emirates	5-7 Days
Italy	5-7 Days	Netherlands	5-7 Days	Bengal	7-10 Days
Lebanon	5-7 Days	Philippine	3-5 Days	Greece	7-10 Days
South Korea	3 Days	Spain	5-7 Days	Myanmar	5-7 Days
Canada	5-7 Days	Germany	5-7 Days	Saudi Arabia	7-10 Days
Portugal	5-7 Days	Australia	5-7 Days	South Africa	7-10 Days
Denmark	5-7 Days	Belgium	5-7 Days	Ukraine	7-10 Days
India	7-10 Days	Qatar	7-10 Days	Poland	5-7 Days
Indonesia	3-5 Days	Morocco	7-10 Days	Pakistan	7-10 Days
Kuwait	7-10 Days	1	/		TMJEC/OR PA

The logistics time is for reference only, subjects are according to the actual arrival.

3.7. F00RJ02697 Injector Solenoid Valve Shipping Package

Domestic express packaging: Usually wrapped in waterproof scotch tape.

International express packaging: Wrapped with waterproof yellow tape after wrapping the black protective

Pallet Shipping: Use fumigation free and recycling trays that meet export requirements, and use white wrapping protective film to wrap and bind with cable ties for the outside, also, the products can be packaged according to customers' requirements.

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⚠ The packing tray is made of plastic and can be recycled.

⚠ Transparent tape, yellow tape, black wrapping protective film, white wrapping protective film are non-degradable materials, please dispose of them properly.

⚠ Minors are prohibited from using transparent tape, yellow tape, black wrapping protective film, and white wrapping protective film to avoid personal injury.

No.	1	2	3
Image	INJECTOR PART		THE REPORT OF THE PARTY OF THE
Name	Domestic Express Packaging	International Express Packaging	Pallet Shipping
Description	Wrapped by transparent tape	Wrapped with yellow tape after wrapping black protective film	Use pallet that meet export requirements, and use white wrapping protective film to wrap and bind with cable ties

4. Company Information



Pic No.4

4.1. Company Introduction

Mobile Phone/WeChat: +86-13410541523

Website: www.injectorpart.com



Hong Kong Mobile Phone: +852-67653519

Tel: +86-755-23215133

Shenzhen Office: 11-12, Floor 14, Building 13, Qinchengda Building, Exit A, Honglang North Subway Station, Bao'an District, Shenzhen, China Mainland

Shenzhen Office: Exit C, Qiao Touxi Metro Station, No. 66 Chongqing Road, Fuhai Avenue, Bao'an District, Shenzhen, China Mainland

Hong Kong Office: Jianfa Street Industrial Zone, Tuen Mun, New Territories, Hong Kong, China

• After-Sales Service Address: Please contact our salesmen to obtain and provide the corresponding product maintenance reasons (Reference: 1.8. F00RJ02697 Injector solenoid valve Warranty Instructions)

4.2. Contact Information

Name	WeChat/ WhatsApp
Ruby Ruby	+86-13410541523

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